



SPECIFICATIONS ITEM

collection TINTE UNITE

Supply of GranitiFiandre porcelain stoneware flooring / wall-covering.

1. PRODUCT AND PROCESS CHARACTERISTICS

The material must be manufactured using top quality clays sintered at 1250 °C and must consist of a single and compact mixture, frost proof, non absorbent, able to withstand chemical and physical aggression. The material must contain no extraneous additives for protection on the surface.




2. COMPLIANCE WITH STANDARDS

The material must be eligible to bear the product marks issued by UNI according to the current international standards

- UNI EN ISO 10545.2 (dimensional tolerance)
 - UNI EN ISO 10545.3 (water absorption)
 - UNI EN ISO 10545.4 (bending strength)
 - UNI EN ISO 10545.6 (resistance to deep abrasion)
 - UNI EN ISO 10545.8 (thermal expansion coefficient)
 - UNI EN ISO 10545.9 (thermal shock resistance)
 - UNI EN ISO 10545.13 (chemical resistance)
 - UNI EN ISO 10545.12 (frost resistance)
 - UNI EN ISO 10545.14 (stain resistance)
- it must also comply with the DIN 51094 standard (colors resistance to light).

The Quality Management System, adopted by GranitiFiandre and certified according to the **UNI-EN ISO 9001/2000** standard, guarantees the fact that these characteristics remain unchanged. With the aim of constantly reducing the waste of natural resources, decreasing environmental impact and pursuing continuous improvement, GranitiFiandre has adopted an Environmental Management System certified according to the **UNI-EN ISO 14001** standard, and has joined the EU “**ECO-MANAGEMENT**” (“**ECOGESTIONE**”) system as per the provisions of CE regulation 761/2001 **EMAS**.

3. COMMERCIAL DESCRIPTION OF THE PRODUCT

FIRM	GranitiFiandre
COLLECTION	TINTE UNITE
PRODUCT	
SIZE	
FINISH	

Tinte Unite: Fully vitrified materials belonging to group B1a
Requirements as per the EN ISO 13006 standard Enc. G - UGL

FINISH: polished, matt

4. TECHNICAL CHARACTERISTICS AND PRODUCT MARKS

PHISICAL PROPERTY	NORMS	GRANITIFIANDRE™ VALUES Average value of production
WATER ABSORPTION	ISO 10545.3	0,01% ÷ 0,04%
SIZES	ISO 10545.2	± 0,2% Length and width ± 2,0% Thickness ± 0,2%* Linearity ± 0,2% Wedging ± 0,2% Warpage
BENDING STRENGTH	ISO 10545.4	52 N/mm ² *
RESISTANCE TO DEEP ABRASION	ISO 10545.6	128 mm ³ **
THERMAL EXPANSION COEFFICIENT	ISO 10545.8	6,2 MK ⁻¹
THERMAL SHOCK RESISTANCE	ISO 10545.9	Resistant
FROST RESISTANCE	ISO 10545.12	Frost proof
CHEMICAL RESISTANCE	ISO 10545.13	Unaffected
COLOR RESISTANCE TO LIGHT	DIN 51094	No change in brightness or colour
SKID RESISTANCE (<u>matt</u>) Average coefficient of friction (μ)	B.C.R. Method	GA 0,61 ** GB 0,60 ** CA 0,60 **
STAIN RESISTANCE	ISO 10545-14	Resistant to stain

GA: Dry Rubber
GB: Wet Rubber
CA: Dry Leather

* Item tested White 30x30 cm

** Item tested Blue 30x30 cm